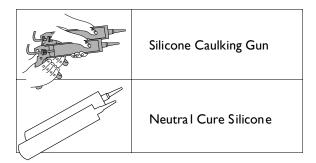
High Gloss Acrylic Panel Edge Profiles Instructions

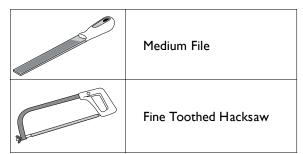
Introduction

The edge profiles are designed to integrate with panels. The edge profiles will reduce installation time and deliver a highly professional and durable finish.

All four profile types are designed to be bonded to the panel using neutral cure silicone so they can move with the panel during thermal expansion and contraction. DO NOT fix the edge profiles to the wall.

Tools Required for Installation

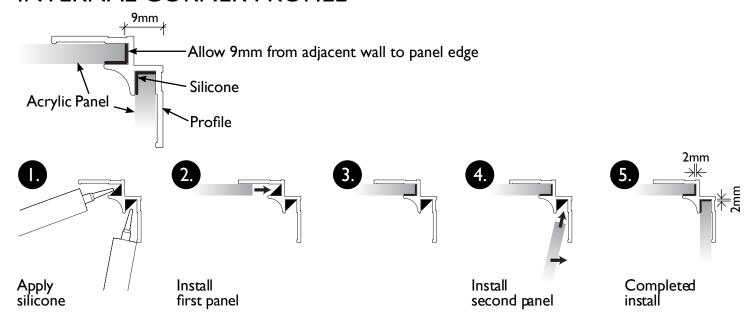




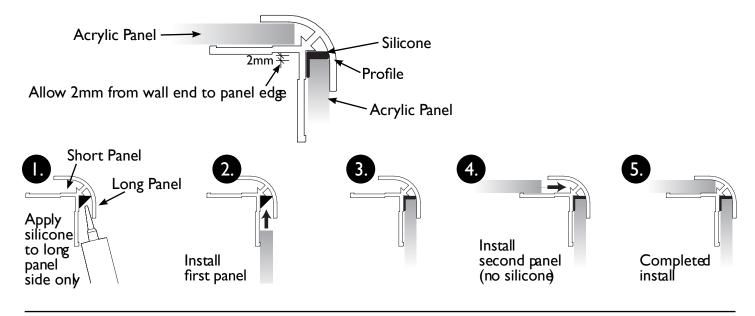
Preparation

- 1. Cut the edge profiles to the same length as the panel using the hacksaw
- 2. De burr and smooth the cut ends using the medium file
- 3. Apply 3 mm high silicone bead to the base of the profile channel along the entire length of the profile
- 4. Position the profile on to the panel as shown in the individual profile install sequences
- 5. Wipe off any excess silicone immediately after panel install
- 6. Leave to cure for 24 hours before use.

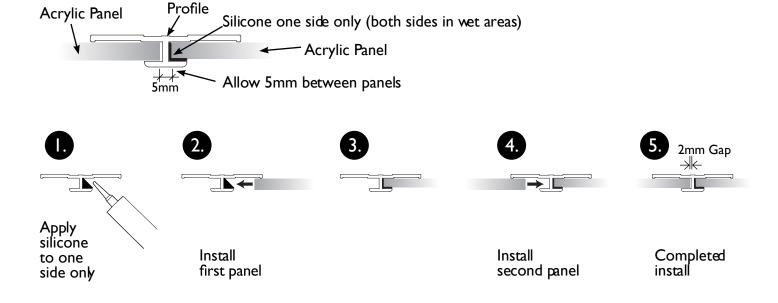
INTERNAL CORNER PROFILE



EXTERNAL CORNER PROFILE

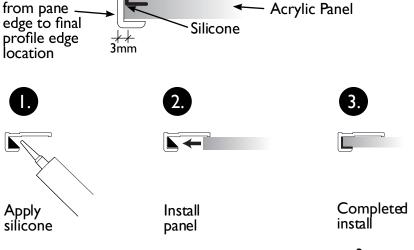


STRAIGHT JOINT PROFILE



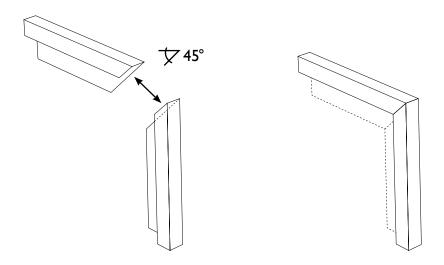
EDGE CAP PROFILE

Allow 3mm



PERIMETER CORNER JOINTS

MITRE JOINTS



NOTCHED JOINTS

